

Highlights

Excellent Quality and Superior Customer Service

Laser

Punching

Cutting

Forming

Grinding

Riveting

Welding

Machining

Assembly

ISO 9001 : 2000

Certificate No. A3497

UL Registered



BMF CAPABILITIES

August 2006

Facilities

91,000 square feet in 2 buildings
102+ employees
ISO 9001:2000 Certified by UL

Order Processing

Exact Software MAX ERP
MRP
Inventory/BOM
Purchasing
Shop Floor Control
Scheduling
Sales Order
Microsoft Dynamics Accounting
T1 Internet
Value Added Network and Internet based EDI
AMEX and Visa Credit Card Processing
Windows 2000 Server Technology
Microsoft Exchange Email System
Microsoft Office 2000/2003
UPS and FedEx Computerized Tracking

Engineering

Dell Workstations w/ XP Pro (6)
AutoCad 2004 , ME Desktop
MetalSoft FabriWin
MetalSoft 3D Unfolder, Reverse Engineering
Metalsoft Nesting
Internet Connection for CAD File Transfer and
E-Mail: cadcam@bmf.com
FTP (secured): ftp.bmf.com
File Transfer Capability: IGES wireframe 3D,
DWG, DXF, SDL, SAT

Punching / Cutting

Mazak Automated Laser Cutting Cell
Laser Cutting Machine, Mitsubishi 3000W
NC Turret Punch Press, Amada P357 W/
Autoloader
NC Turret Punch Press, Amada P357 Vipros
NC Turret Punch Press, Amada P345 Vipros
NC Turret Punch Press, Amada Pega Ace 357
Bar Code DNC to all Machine Controllers

Fabrication

Press Brakes, Amada, Mitsubishi 20 to 100
Tons, to 10 Feet (8)
Shear, Cincinnati to 120 inches, 8 Gauge
Tapping Machine CNC, Amada
Band Saw CNC, Amada
Power Notcher, Amada
Tapping Arms, Fast Tap (3)
Wet Tool Grinder, Amada

Grainer, AME 36 inches
Stroke Grainer 96 inches (4)
Tumblers, VibraSonics (2)
Rolling Machine, Diacro, Tennsmith to 36" (2)
Bead Blaster
Dapra Partmarking Machine

Machine Shop

Vertical Machining Center, Fadal VMC 4020
Vertical Machining Center, Fadal VMC 40HT
NC Mill, Bridgeport
Mill w/ Digital Read Out, Bridgeport
Lathe, Graziano 7 inch
DNC to Machine Controllers
Virtual Gibbs 3D GibbsCAM
Direct Import of Solids

Welding

TIG Welders, Miller Syncro 300,350, 351 (4)
TIG Welders, DiArc (1)
MIG Welders, Miller Wire Feeder (3)
Spot Welders, Sciaky 35 to 150 KVA (3)
Stud Welder(1)
Aluminum Spot Welder, Amada ID403T

Hardware

Haeger Press w/ Autofeeder (3)
Haeger Press (3)
Pop Rivet Machine w/ Autofeeder
Avdel Pop Riveting Gun

Silkscreen

Class A Silk-Screening Facility
Adobe Illustrator/Photoshop
CorelDraw
HP Scanner

Quality Assurance

Complete Q/A Facilities and Equipment
Metalsoft FabriVision Visual Insp. Machine
Faro Gold Series 8' Measurement Arm
Recall Calibration Software

Assembly / Cabling / Testing

Electrical and Mechanical Assembly Lines
Electro-Static Discharge (ESD) cert. by 3M
Power Distributor / Converter Test Equip
Hi-Pox Test Equipment
Solder Station

Finished Product Delivery

Vans (2)
Box Van, Bobtail 20 to 26 ft (3)
Fork Lifts 3000lb (4)